



SECTION A-A
SCALE 3 : 2

DETAIL B
SCALE 2 : 1

DETAIL C
SCALE 4 : 3

TECHNICAL SPECT.		ASSEMBLY LIST		
Core I/D	3" (76,20 mm)	Stock No	Stock Name	Qty
Ring I/D	Ø60 E7	831501	CAM Body	1 pcs.
Max. Grip Dia.	Ø80 mm	831502	Synchro Ring	1 pcs.
Starting Grip Dia.	Ø75,75 mm	830003	Steel Ball	12 pcs.
Width	Ø39 mm			
Ball Dia.	Ø7 mm			
		830004	Retaining Ring	1 pcs.

Tolerance Values	Dim. mm	0,5 up to 3	3 up to 6	6 up to 30	30 up to 400	Radi Cham	Angel
	Linear	±0,03	±0,05	±0,05	±0,10	±0,25	±0,00° 30'

Material:	Steel	Weight:	425g	As per standart or specification:	-----
Heat treatment:	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO			As per specification:	-----
Surface Protection:	Electroless Nickel Area: 3,83 dm²	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO			
Tolerancing:	ISO2768-mK	General Tolerances:			
Scale:	1/1 Project:	Process Number:	Operation Name:		Operation No:
	Folder:	-----	-----		-----
		Distribution code:	Product Name:	Product No:	
		-----	Friction Ring	3150101	
		Department	Rev:	Sheet:	
		RD	A	1/1	

EXTREME

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Rev	Date	Modification	Drawn

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