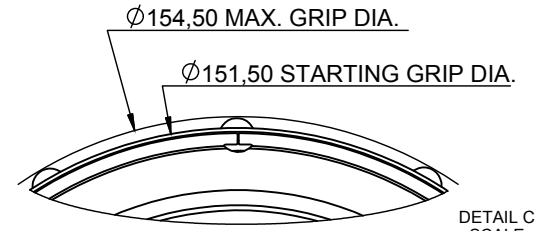
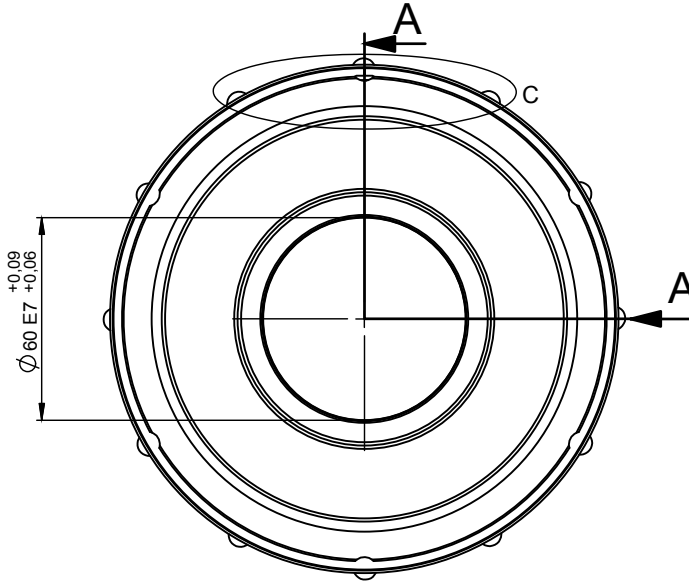
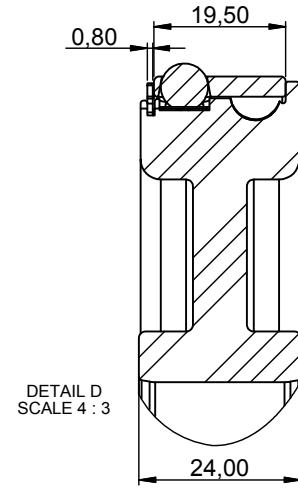


SECTION A-A
SCALE 2 : 3



DETAIL C
SCALE



DETAIL D
SCALE 4 : 3

TECHNICAL SPECT.		ASSEMBLY LIST		
Core ID	6" (152.4 mm)	Stock No	Stock Name	Qty
Cartridge ID	Ø60 E7	861001	Cam Body	1 pcs.
Max. Grip Dia.	Ø154.50 mm	861002	Synchro Ring	1 pcs.
Starting Grip Dia.	Ø151.50 mm	860003	Steel Ball	12 pcs.
Width	Ø24 mm			
Ball Dia.	Ø7 mm			
		860004	Retaining Ring	1 pcs.

Tolerance Values	Dim. mm	0,5 up to 3	3 up to 6	6 up to 30	30 up to 400	Radi Cham	Angel
	Linear	±0,03	±0,05	±0,05	±0,10	±0,25	±0,00° 30'

Material:	Steel	Weight:	1792,50g	As per standart or specification:	-----
Heat treatment:	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	As per specification: -----			
Surface Protection:	Electroless Nickel Area: 8,84 dm²	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO			
Tolerancing:	ISO2768-mK	General Tolerances:			
Scale:	1/1 Project:	Process Number:	Operation Name:		
	Folder:	-----	-----		
EXTREME		Distribution code:	Product Name:	Product No:	
		-----	Friction Ring	6100101	
		Department:	Rev:	Sheet:	
		RD	A	1/1	

Rev	Date	Modification	Drawn	Approval
00	18.09.2023	First Issue	G.Hortan	T.Kirbiz