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Tolerance Values	Dim. mm	0,5 up to 3	3 up to 6	6 up to 30	30 up to 400	Radi Cham	Angel
	Linear		±0,03	±0,05	±0,05	±0,10	±0,25

TECHNICAL SPECT.		ASSEMBLY LIST		
Core I/D	3" (76,20 mm)	Stock No	Stock Name	Qty
Ring I/D	Ø60 E7	831001	Cam Body	1 pcs.
Max. Grip Dia.	Ø80 mm	831002	Synchro Ring	1 pcs.
Starting Grip Dia.	Ø75,75 mm	830003	Steel Ball	12 pcs.
Width	Ø24 mm			
Ball Dia.	Ø7 mm			
		830004	Retaining Ring	1 pcs.

Material:	Steel	Weight:	250g	As per standart or specification:	-----
Heat treatment:	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	As per specification:			
Surface Protection:	Electroless Nickel Area: 2,90 dm <sup>2</sup>	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO			
Tolerancing:	ISO2768-mK	General Tolerances:			
Scale:	1/1 Project:	Process Number:	Operation Name:		Operation No:
	Folder:	-----	-----		-----
		Distribution code:	Product Name:	Product No:	
		-----	Friction Ring	3100101	
			Department	Rev:	Sheet:
			RD	A	1/1

**EXTREME**

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Rev	Date	Modification	Drawn